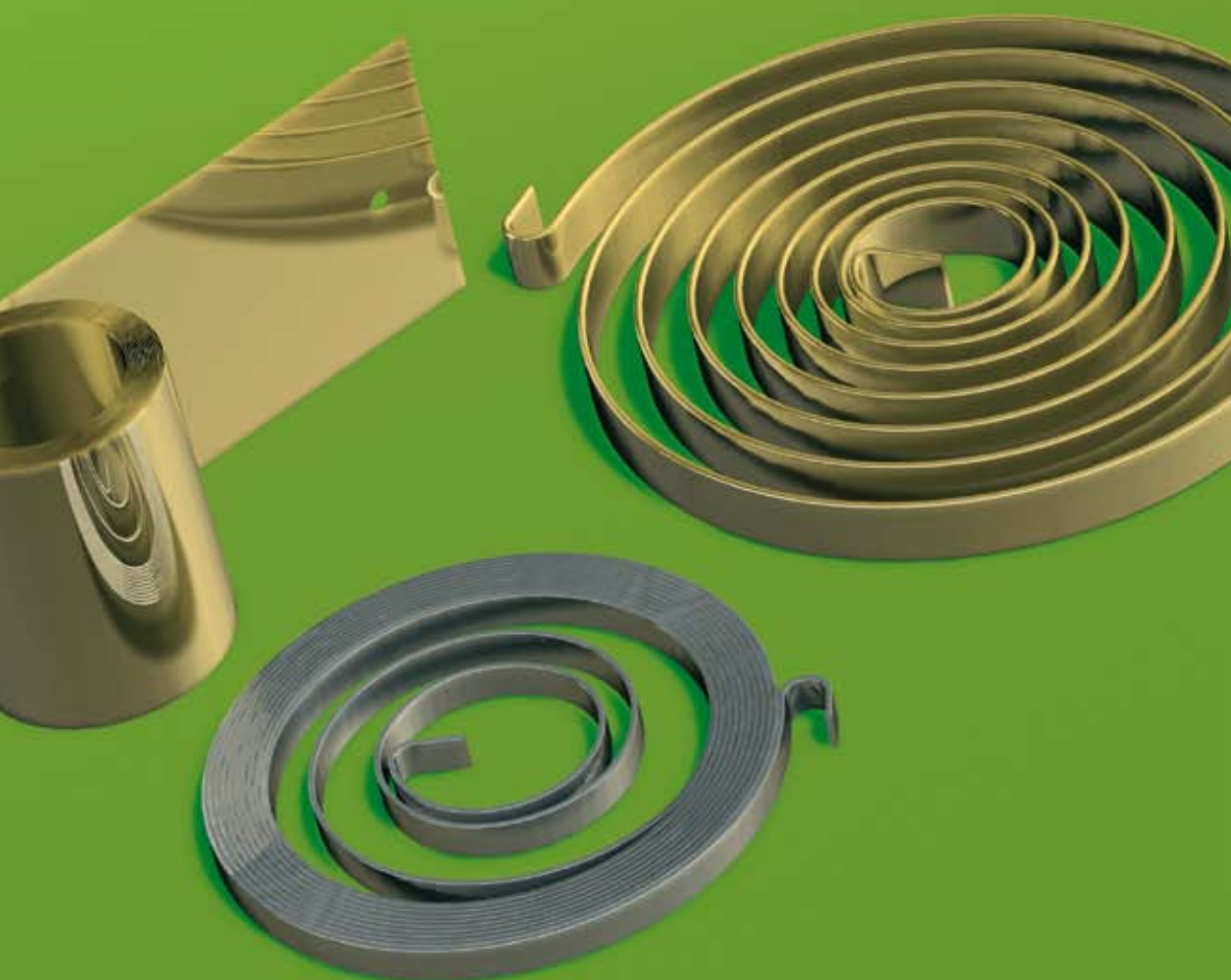


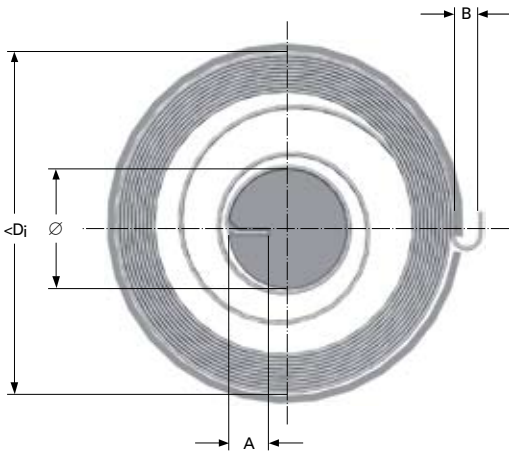
# CONSTANT FORCE SPRINGS

SF-DVF, SF-SF, KKF



# MOTOR SPRINGS

SF-DVF Stainless steel



All dimensions are in mm

$t$  = Material thickness

$b$  = Strip width

$M_1$  = Torque at 1.5 and 2.5 coils pre-tension for 10 and 20 coils respectively

$M_{22}$  = Torque at at maximum torsion 10 and 20 coils

$N_C$  = Lifespan, guideline value 250 000 oscillations

$D_i$  = Internal housing diameter

Material: Stainless steel EN 10270-3-1.4310

Nominal torque without effect from friction stated.

1 kp = 9.80665 Newtons, 1 Newton = 0.10197 kp

Motor spring for circular motion in max 10 and 20 coils, except pre-tension as specified below. The spring is usually positioned in a housing with the outer hook located around a pin or in a slot on the housing with the smallest internal diameter as specified below. It can also be placed in a larger housing, but with an associated decrease in force. It should be positioned on a shaft with a groove in it, in accordance with the dimensions listed below. It is also possible to slightly increase the diameter of the inner coil for placement on a larger shaft.

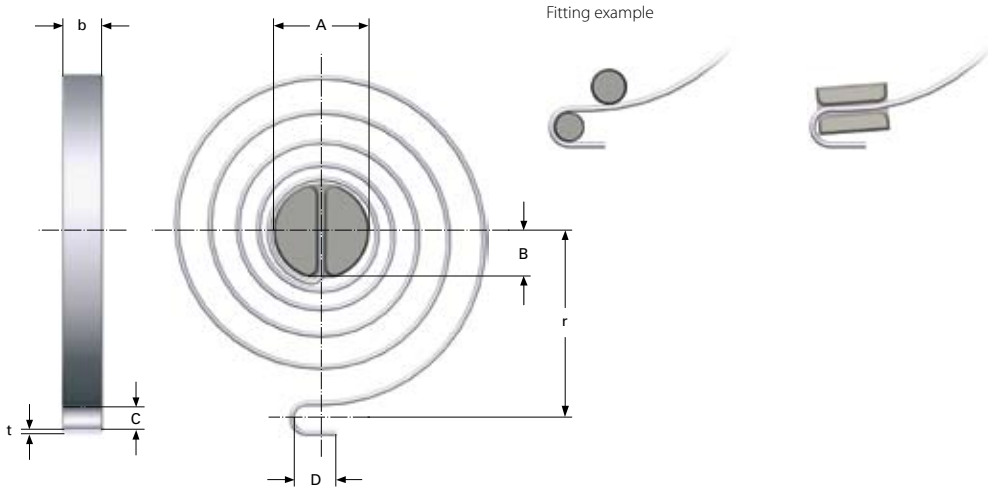
To minimise friction, the spring should be lubricated when it is fitted and the coils separated. If no lubrication is applied, there may be a reduction in spring force of up to 20%. If more torque is required, two or more springs can be placed next to each other. In such circumstances, it is preferable to position a washer between the springs. Motor springs are supplied with a protective ring or nylon band that must be removed during assembly. The spring should be handled with care and held using a suitable tool whilst it is being positioned in the housing.

t	b	Shaft			10 coils				20 coils			
		Ø	A	B	$D_i$	$M_1$ Nmm	$M_2$ Nmm	Cat.no	$D_i$	$M_1$ Nmm	$M_2$ Nmm	Cat. no.
0,4	8	12	3	4	55	52	219	8964	77	57	219	8984
0,4	10	12	3	4	55	66	275	8965	77	72	275	8985
0,5	10	15	4	5	70	103	417	8966	97	97	417	8986
0,5	12	15	4	5	70	124	503	8967	97	117	503	8987
0,5	15	15	4	5	70	155	631	8968	97	147	631	8988
0,6	10	18	5	5	85	143	588	8969	116	127	588	8989
0,6	12	18	5	5	85	172	709	8970	116	153	709	8990
0,6	15	18	5	5	85	216	891	8971	116	192	891	8991
0,7	12	20	6	6	100	228	942	8972	136	184	942	8992
0,7	15	20	6	6	100	287	1184	8973	136	232	1184	8993
0,7	20	20	6	6	100	384	1589	8974	136	311	1589	8994
0,8	12	25	7	6	115	292	1205	8975	157	243	1205	8995
0,8	15	25	7	6	115	368	1516	8976	157	306	1516	8996
0,8	20	25	7	6	115	494	2036	8977	157	411	2036	8997
1	15	30	8	8	145	570	2312	8978	196	437	2312	8998
1	20	30	8	8	145	766	3110	8979	196	587	3110	8999
1	25	30	8	8	145	963	3907	8980	196	738	3707	9450
1,5	20	40	12	10	220	1599	6713	8981	295	1306	6713	9451
1,5	25	40	12	10	220	2014	8457	8982	295	1646	8457	9452
1,5	30	40	12	10	220	2429	10200	8983	295	1985	10200	9453



# CLOCK SPRINGS

SF-SF



The clock spring (also referred to as a flat torsion spring) is designed to produce a torsional force (circular movement). In contrast to the tightly coiled motor spring on the previous page, the clock spring has open coils that, when mounted correctly, reduces friction to zero. However, torque capacity is reduced as a result. The standard range is made from rounded edge stainless steel, which affords a better fatigue life.

All dimensions are in mm

$t$  = Material thickness

$b$  = Material width

$A$  = Shaft (recommended)

$r$  = Radius from spring centre to locating centre

$n$  = Number of coils

$\varphi$  = Torque angle at  $M_n$

$M_n$  = Maximum permitted torque in Nmm

$R$  = Rate, Nmm per degree of torque

$N_c$  = Number of oscillations (life)

Material: Stainless steel EN 10270-3-1.4310

Tolerance: Tolerance for the position between inner and outer locating points is  $\pm 10$  degrees for 5 coil springs and  $\pm 15$  degrees for 8 coil springs.

1 kp = 9.80665 Newtons, 1 Newton = 0.10197 kp

## Assembly

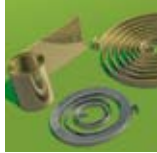
The spring is best assembled on a grooved shaft. The end of the groove should be milled or rounded. To prevent the spring from getting an eccentric shape, leading to friction during load, the outer end should be fixed as shown in one of the above examples. Otherwise, both torque force and spring life will be compromised.

## Spring life

For a static load ( $N_c < 10\,000$ ), the highest torque angle shown in the table is recommended. The table also shows the approximative torque angle for 100 000 oscillations. If a higher  $N_c$  is required, please contact us for information about permitted torques.

# CLOCK SPRINGS

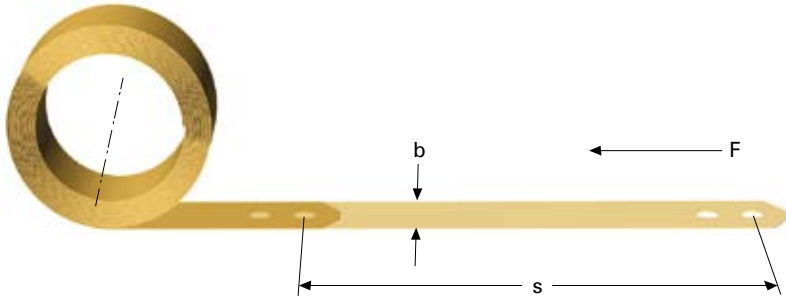
SF-SF



t	b	A	r	n	B	C	D	R	$N_c$ max 10 000 Torque angle at $M_n$	$M_n$ Nmm	$N_c$ max 100 000 Torque angle at $M_n$	$M_n$ Nmm	Cat. no.
0,5	3	7	13	5	2,5	2,7	3,5	0,56	354	198	284	158	0900
0,5	5	7	13	5	2,5	2,7	3,5	0,93	354	329	284	263	0901
0,5	3	7	21	8	2,5	2,7	3,5	0,26	762	198	610	158	0902
0,5	5	7	21	8	2,5	2,7	3,5	0,43	762	329	610	263	0903
0,6	4	8	16	5	3	3,2	4,5	0,9	416	374	332	300	0904
0,6	6	8	16	5	3	3,2	4,5	1,35	416	562	332	449	0905
0,6	4	8	25	8	3	3,2	4,5	0,43	862	374	690	300	0906
0,6	6	8	25	8	3	3,2	4,5	0,65	862	562	690	449	0907
0,7	4	10	19	5	3,5	3,7	5	1,43	354	506	283	405	0908
0,7	7	10	19	5	3,5	3,7	5	2,5	354	886	283	709	0909
0,7	4	10	29	8	3,5	3,7	5	0,67	761	506	609	405	0910
0,7	7	10	29	8	3,5	3,7	5	1,16	761	886	609	709	0911
0,8	5	12	21	5	4,5	4,2	6	1,79	456	816	364	653	0912
0,8	8	12	21	5	4,5	4,2	6	2,87	456	1306	364	1044	0913
0,8	5	12	34	8	4,5	4,2	6	0,83	986	816	789	653	0914
0,8	8	12	34	8	4,5	4,2	6	1,32	986	1306	789	1044	0915
1	6	14	25	5	5	5,2	7	4	375	1500	300	1200	0916
1	10	14	25	5	5	5,2	7	6,66	375	2500	300	2000	0917
1	6	14	40	8	5	5,2	7	1,86	805	1500	644	1200	0918
1	10	14	40	8	5	5,2	7	3,1	805	2500	644	2000	0919
1,25	7	16	28	5	6	6,3	9	7,71	340	2625	272	2100	0920
1,25	12	16	28	5	6	6,3	9	13,2	340	4500	272	3600	0921
1,25	7	16	42	8	6	6,3	9	3,67	716	2625	573	2100	0922
1,25	12	16	42	8	6	6,3	9	6,29	716	4500	573	3600	0923
1,5	10	20	33	5	7	6,3	9	16,1	336	5400	269	4320	0924
1,5	15	20	33	5	7	6,3	9	24,1	336	8100	269	6480	0925
1,5	10	20	52	8	7	6,3	9	7,64	706	5400	565	4320	0926
1,5	15	20	52	8	7	6,3	9	11,5	706	8100	565	6480	0927
2	12	24	43	5	8	8,4	12	35,9	312	11200	250	8960	0928
2	20	24	43	5	8	8,4	12	59,8	312	18667	250	14933	0929
2	12	24	68	8	8	8,4	12	16,9	663	11200	530	8960	0930
2	20	24	68	8	8	8,4	12	28,2	663	18667	530	14933	0931
2,5	15	28	48	5	10	10,4	15	79,5	265	21094	212	16875	0932
2,5	25	28	48	5	10	10,4	15	132,5	265	35156	212	28125	0933
2,5	15	28	76	8	10	10,4	15	34,2	617	21094	494	16875	0934
2,5	25	28	76	8	10	10,4	15	57	594	33854	475	27083	0935
3	18	32	60	5	12	12,5	18	139,2	262	36450	210	29160	0936
3	30	32	60	5	12	12,5	18	232	262	60750	210	48600	0937
3	18	32	90	8	12	12,5	18	62,8	581	36450	465	29160	0938
3	30	32	90	8	12	12,5	18	104,6	581	60750	465	48600	0939

# CONSTANT FORCE SPRINGS

KKF



The constant force spring consists of strip material, which has been shaped and pre-tensioned into a tightly wound roll. The spring is used in a linear movement and produces almost constant force throughout its deflection. Constant force springs can be fitted in a number of ways and extended partly or completely. There is practically no limit on extension speed and acceleration.

## Spring life

The life of the spring is determined by the relation between the diameter of the spring and the thickness of the material. See information for the relevant item. For applications demanding a higher number of oscillations, the spring must be changed once the recommended number of oscillations has been reached. Spring life is not time-dependent, it is only determined by the number of oscillations made.

## Fitting

Fitting can be done in a number of ways. During long extensions, the spring must be laterally guided to prevent movement in a sideways direction. Suitable play on each side is 0.5–1.5 mm.

When fitting on a bearing or conduit, the spring can be located using its own force providing that sufficient strip length remains on the bearing. If there is no operating extension limit in the application, we recommend that a screw or rivet is used to secure the inner end of the spring.

## Fitting example



A. Shaft fitting



B. Bearing or conduit



C. Bearing or conduit with inner fixing



D. Fitting in a location pocket



E. Fitting to a movable device.

If the spring is fitted as shown in figures D or E, a low friction material must be used.

## Fitting on a bearing and conduit

Our standard springs and slide bearings are normally supplied separately. Fitting is done by loosening the outer end of the spring and winding it onto the bearing (securing it if necessary), after which the complete spring is wound onto the bearing.

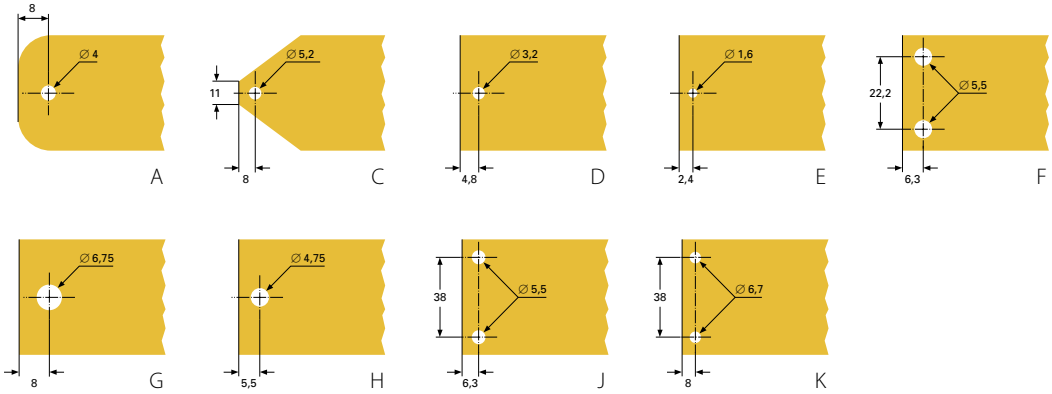


# CONSTANT FORCE SPRINGS

KKF



## Hole types



## Application methods

Please note the maximum extended length decreases when two springs are installed as per figures 2, 3 and 5.



1. Single assembly



2. Dual assembly



3. Dual front to front



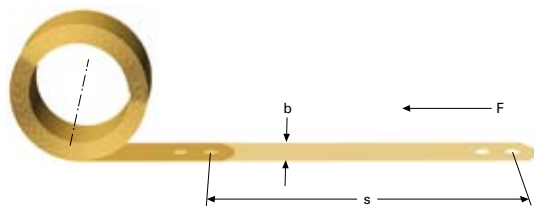
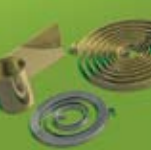
4. Dual back to back



5. Dual dual back to back

# CONSTANT FORCE SPRINGS

KKF Series B



All dimensions are in mm

t = Strip thickness

b = Strip width

s = Travel

$D_y$  = Outer diameter without bearing\*

$D_i$  = Inner diameter without bearing\*

$D_1$  = Outer diameter fitted on slide bearing

$D_2$  = Inner diameter fitted on slide bearing (recommended approx. outer dimension of bearing)

F = Spring force in Newtons

A = Material length

\* May vary in order to comply with the force specification.

Material: Stainless steel EN 10270-3-1.4310

Approximate life: 15 000 oscillations

1 kp = 9.80665 Newtons, 1 Newton = 0.10197 kp

Constant force springs for general use based on imperial dimensions. These springs are normally fitted on bearings. If the spring is to be placed directly onto a shaft, the chosen shaft diameter must afford sufficient play on the inner diameter to prevent the spring from locking onto the shaft.

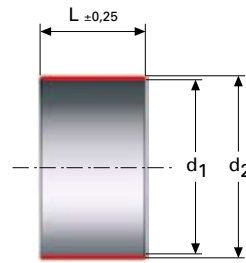
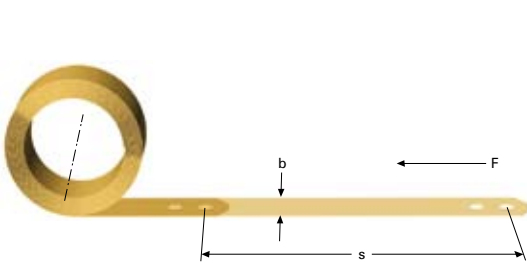
t	b	s	$D_i$	$D_y$	$D_1$	$D_2$	F	A	Bore type	Cat.no
0,051	3,175	167	4,83	6,18	6,91	5,79	0,46	203	E	8036
0,076	3,175	252	7,24	9,25	10,3	8,69	0,7	305	E	8037
0,051	6,35	167	4,83	6,18	6,91	5,79	0,93	203	E	8038
0,102	4,76	338	9,67	12,36	13,8	11,6	1,4	406	E	8039
0,076	7,94	252	7,24	9,25	10,3	8,69	1,7	305	E	8040
0,102	9,52	338	9,67	12,36	13,8	11,6	2,8	406	D	8041
0,127	9,52	422	12,06	15,42	17,3	14,5	3,5	508	D	8042
0,127	12,7	422	12,06	15,42	17,3	14,5	4,7	508	D	8043
0,152	12,7	505	14,53	18,54	20,7	17,4	5,6	610	A	8044
0,152	15,88	505	14,53	18,54	20,7	17,4	7	610	A	8045
0,203	14,29	673	19,38	24,73	27,7	23,2	8,4	813	A	8046
0,254	15,88	844	24,23	30,92	34,5	29	11,7	1016	A	8047
0,254	19,05	844	24,23	30,92	34,5	29	14	1016	A	8048
0,305	19,05	1011	28,96	37,02	41,4	34,8	16,9	1219	A	8049
0,356	19,05	1179	33,78	43,18	48,3	40,6	19,6	1422	A	8070
0,305	25,4	1011	28,96	37,02	41,4	34,8	22,5	1219	C	8071
0,356	25,4	1179	33,78	43,18	48,3	40,6	26,3	1422	C	8072
0,406	25,4	1340	38,86	49,54	55,4	46,5	30	1626	C	8073
0,456	25,4	1515	43,43	55,48	62	52	34	1829	C	8074
0,356	38,1	1179	33,78	43,18	48,3	40,6	40	1422	F	8075
0,305	50,8	1011	28,96	37,02	41,4	34,8	45	1219	F	8076
0,457	38,1	1516	43,43	55,51	62	52	50	1829	F	8077
0,406	50,8	1340	38,86	49,54	55,4	46,5	60	1626	F	8078
0,635	38,1	2103	60,45	77,21	86,4	72,7	71	2540	G	8079
0,559	50,8	1852	53,09	67,86	76	63,7	83	2235	K	8080
0,635	50,8	2100	60,45	77,21	86,4	72,7	94	2540	K	8081

# CONSTANT FORCE SPRINGS

KKF Series C



Series C is a programme based on the metric standard adapted for standard slide bearings. Springs can be supplied with or without the bearing and with assemblies for saddle or sideways fitting. See the following pages. Please note, the bearing is supplied unassembled.



## Spring

All dimensions are in mm

t = Strip thickness

b = Strip width

s = Travel

$D_y$  = Outer diameter without bearing\*

$D_i$  = Inner diameter without bearing\*

$D_1$  = Outer diameter fitted on slide bearing

$D_2$  = Inner diameter fitted on slide bearing

F = Spring force in Newtons  $\pm 10\%$

A = Material length

\* May vary in order to comply with the force specification.

Material: EN10270-3-1.4310

## Slide bearing

All dimensions are in mm

$d_1$  = Internal diameter

$d_2$  = External diameter

L = Length

$N_c$  = Life in approximate number of load cycles

Recommended shaft dimension:  $d_1$

Material: SBT, lubrication free three-layer bearing comprising a steel case, a sintered middle layer of bronze and a sliding layer of PTFE.

1 kp = 9.80665 Newtons, 1 Newton = 0.10197 kp

t	b	s	$D_y$	$D_i$	$D_1$	$D_2$	F	A	Type of hole	$d_1$	$d_2$	L	$N_c$	Spring Bearing Cat. no. Cat.no.	
0,1	10	300	12,3	10	14	12	2,8	360	D	10	12	10	15000	1000	1042
0,1	10	300	15,9	14	17,7	16	1,6	400	D	12	16	10	40000	1001	1043
0,15	15	500	17,9	14	20,4	17	6,2	600	D	15	17	15	15000	1002	1044
0,15	15	500	22,3	19	25,8	23	4,4	640	D	20	23	15	40000	1003	1045
0,15	20	500	17,9	14	20,4	17	8,4	600	H	15	17	20	15000	1004	1046
0,15	20	500	22,3	19	25,8	23	5,5	640	H	20	23	20	40000	1005	1047
0,2	15	700	24,3	19	27,6	23	9,3	830	D	20	23	15	15000	1006	1048
0,2	15	700	33,1	29	37,6	34	4,3	900	D	30	34	15	40000	1007	1049
0,2	20	700	24,3	19	27,6	23	12,3	830	H	20	23	20	15000	1008	1047
0,2	20	700	33,1	29	37,6	34	5,7	900	H	30	34	20	40000	1009	1050
0,2	25	700	24,3	19	27,6	23	15,4	830	H	20	23	25	15000	1010	1051
0,2	25	700	33,1	29	37,6	34	7,1	900	H	30	34	25	40000	1011	1052





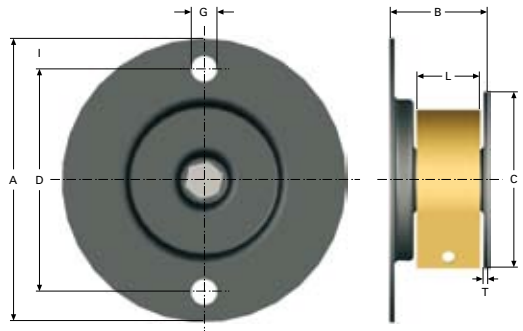
# CONSTANT FORCE SPRINGS

KKF Series C

t	b	s	D <sub>y</sub>	D <sub>i</sub>	D <sub>1</sub>	D <sub>2</sub>	F	A	Type of hole	d <sub>1</sub>	d <sub>2</sub>	L	N <sub>c</sub>	Spring Cat. no.	Bearing Cat. no.
0,25	15	1000	31,2	24	34,5	28	11,5	1170	D	25	28	15	15000	1012	1053
0,25	15	1000	39	33	44,3	39	6,1	1250	D	35	39	15	40000	1013	1054
0,25	20	1000	31,2	24	34,5	28	15,4	1170	H	25	28	20	15000	1014	1055
0,25	20	1000	39	33	44,3	39	8,1	1250	H	35	39	20	40000	1015	1056
0,25	25	1000	31,2	24	34,5	28	19,2	1170	H	25	28	25	15000	1016	1057
0,25	25	1000	39	33	44,3	39	10,1	1250	H	35	39	25	40000	1017	1058
0,3	20	1000	37,4	30	42,4	36	17	1200	H	32	36	20	15000	1018	1059
0,3	20	1000	48	42	55,2	50	9,8	1270	H	45	50	20	40000	1019	1060
0,3	25	1000	35,8	28	40,7	34	21,3	1200	H	30	34	25	15000	1020	1052
0,3	25	1000	48	42	55,2	50	12,3	1270	H	45	50	25	40000	1021	1061
0,3	30	1000	37,4	30	42,4	36	25,5	1200	G	32	36	30	15000	1022	1062
0,3	30	1000	48	42	55,2	50	14,7	1270	G	45	50	30	40000	1023	1063
0,4	25	1500	48,8	37	54,4	44	33,7	1850	G	40	44	25	15000	1024	1064
0,4	25	1500	64,8	56	72,8	65	16,3	1900	G	60	65	30	40000	1025	1065
0,4	30	1500	48,8	37	54,4	44	40,4	1850	G	40	44	30	15000	1026	1066
0,4	30	1500	64,8	56	72,8	65	19,5	1900	G	60	65	30	40000	1027	1065
0,4	40	1500	48,8	37	54,4	44	54	1850	F	40	44	40	15000	1028	1067
0,4	40	1500	65	56	73	65	26	1950	F	60	65	40	40000	1029	1068
0,5	30	1500	58,6	46	66	55	51,2	1900	G	50	55	30	15000	1030	1069
0,5	30	1500	75,1	65	88,6	80	27,9	2000	G	75	80	30	40000	1031	1070
0,5	40	1500	58,6	46	66	55	68,3	1900	F	50	55	40	15000	1032	1071
0,5	40	1500	75,1	65	88,6	80	37,1	2000	F	75	80	40	40000	1033	1072
0,5	50	1500	58,6	46	66	55	85,3	1900	F	50	55	50	15000	1034	1073
0,5	50	1500	75,1	65	88,6	80	46,5	2000	F	75	80	50	40000	1035	1074
0,6	40	2000	69,2	53	78,9	65	100	2400	F	60	65	40	15000	1036	1068
0,6	40	2000	100,2	88	115,6	105	35,7	2700	F	100	105	40	40000	1037	1075
0,6	50	2000	69,2	53	78,9	65	125,2	2400	F	60	65	50	15000	1038	1076
0,6	50	2000	100,2	88	115,6	105	44,6	2700	F	100	105	50	40000	1039	1077
0,6	60	2000	69,2	53	78,9	65	150,2	2400	K	60	65	60	15000	1040	1078
0,6	60	2000	100,2	88	115,6	105	53,5	2700	K	100	105	60	40000	1041	1079

# CONSTANT FORCE SPRINGS

Assembly for sideways mounting



Fitting for sideways installation of series C constant force springs. Springs can be fitted for output either at the top or the bottom. The fitting is supplied unassembled. Springs and slide bearings must be ordered separately.

Material: SPD

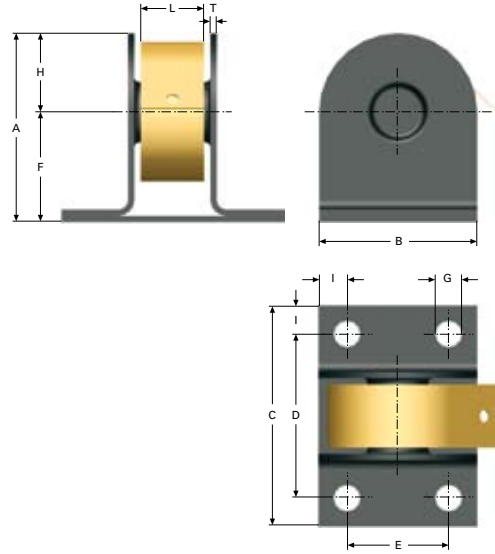
Finish: FZB + chrome

A	B	C	D	G	L	T	Fits spring no.	Cat.no
46	16	28	38	4,4	10	0,75	1000	4713
46	16	28	38	4,4	10	0,75	1001	4714
46	21	28	38	4,4	15	0,75	1002	4715
46	26	28	38	4,4	20	0,75	1004	4716
66	22	42	55	4,4	15	0,75	1003, 1006	4717
66	27	42	55	4,4	20	0,75	1005, 1008	4718
66	32	42	55	4,4	25	0,75	1010	4719
66	22	42	55	4,4	15	0,75	1012	4720
66	27	42	55	4,4	20	0,75	1014	4721
66	32	42	55	4,4	25	0,75	1016	4722
78	23	52	68	5,5	15	1	1007	4723
78	28	52	68	5,5	20	1	1009	4724
78	33	52	68	5,5	25	1	1011, 1020	4725
78	28	52	68	5,5	20	1	1018	4726
78	38	52	68	5,5	30	1	1022	4727
78	23	52	68	5,5	15	1	1013	4728
78	28	52	68	5,5	20	1	1015	4729
78	33	52	68	5,5	25	1	1017	4730
90	34	65	80	5,5	25	1	1024	4731
90	39	65	80	5,5	30	1	1026	4732
90	49	65	80	5,5	40	1	1028	4733
90	29	65	80	5,5	20	1	1019	4734
90	34	65	80	5,5	25	1	1021	4735
90	39	65	80	5,5	30	1	1023	4736
125	41	100	115	6,5	30	1,25	1030	4737
125	51	100	115	6,5	40	1,25	1032	4738
125	61	100	115	6,5	50	1,25	1034	4739
125	41	100	115	6,5	30	1,25	1025, 1027	4740
125	51	100	115	6,5	40	1,25	1029, 1036	4741
125	61	100	115	6,5	50	1,25	1038	4742
125	71	100	115	6,5	60	1,25	1040	4743
125	41	100	115	6,5	30	1,25	1031	4744
125	51	100	115	6,5	40	1,25	1033	4745
125	61	100	115	6,5	50	1,25	1035	4746
156	52	130	145	4 x 6,5	40	1,25	1037	4747
156	62	130	145	4 x 6,5	50	1,25	1039	4748
156	72	130	145	4 x 6,5	60	1,25	1041	4749



# CONSTANT FORCE SPRINGS

Assembly for saddle mounting



Fitting for saddle installation of series C constant force springs. Springs can be fitted for output either at the top or the bottom. The fitting is supplied unassembled. Springs and slide bearings must be ordered separately.

Material: SPD

Finish: FZB + chrome

A	B	C	D	E	F	G	H	I	L	T	Fits spring no.	Cat.no
29	25	35	26	16	16,5	4,2	12,5	4,5	10	1	1000	1080
29	25	35	26	16	16,5	4,2	12,5	4,5	10	1	1001	1081
29	25	40	31	16	16,5	4,2	12,5	4,5	15	1	1002	1082
29	25	45	36	16	16,5	4,2	12,5	4,5	20	1	1004	1083
47	40	50	38	28	27	5,2	20	6	15	1,25	1003, 1006	1084
47	40	55	43	28	27	5,2	20	6	20	1,25	1005, 1008	1085
47	40	60	48	28	27	5,2	20	6	25	1,25	1010	1086
47	40	50	38	28	27	5,2	20	6	15	1,25	1012	1087
47	40	55	43	28	27	5,2	20	6	20	1,25	1014	1088
47	40	60	48	28	27	5,2	20	6	25	1,25	1016	1089
61	50	50	38	38	36	5,2	25	6	15	1,5	1007	1090
61	50	55	43	38	36	5,2	25	6	20	1,5	1009	1091
61	50	60	48	38	36	5,2	25	6	25	1,5	1011, 1020	1092
61	50	55	43	38	36	5,2	25	6	20	1,5	1018	1093
61	50	65	53	38	36	5,2	25	6	30	1,5	1022	1094
61	50	50	38	38	36	5,2	25	6	15	1,5	1013	1095
61	50	55	43	38	36	5,2	25	6	20	1,5	1015	1096
61	50	60	48	38	36	5,2	25	6	25	1,5	1017	1097
76	60	70	54	44	46	6,2	30	8	25	2	1024	1098
76	60	75	59	44	46	6,2	30	8	30	2	1026	1099
76	60	85	69	44	46	6,2	30	8	40	2	1028	1100
76	60	65	49	44	46	6,2	30	8	20	2	1019	1101
76	60	70	54	44	46	6,2	30	8	25	2	1021	1102
76	60	75	59	44	46	6,2	30	8	30	2	1023	1103
121	90	85	65	70	76	8,3	45	10	30	2	1030	1104
121	90	95	75	70	76	8,3	45	10	40	2	1032	1105
121	90	105	85	70	76	8,3	45	10	50	2	1034	1106
121	90	85	65	70	76	8,3	45	10	30	2	1025, 1027	1107
121	90	95	75	70	76	8,3	45	10	40	2	1029, 1036	1108
121	90	105	85	70	76	8,3	45	10	50	2	1038	1109
121	90	115	95	70	76	8,3	45	10	60	2	1040	1110
121	90	85	65	70	76	8,3	45	10	30	2	1031	1111
121	90	95	75	70	76	8,3	45	10	40	2	1033	1112
121	90	105	85	70	76	8,3	45	10	50	2	1035	1113
160	130	110	85	105	95	8,3	65	12,5	40	2,5	1037	
160	130	120	95	105	95	8,3	65	12,5	50	2,5	1039	
160	130	130	105	105	95	8,3	65	12,5	60	2,5	1041	